

# Design of Integrated Mixed Technology Microsystems

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**Microsystems Technology Office  
DARPATECH  
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# Technology Trends

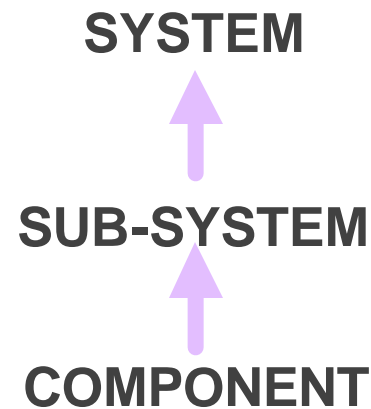
- **SYSTEM COMPLEXITY IS INCREASING !!**
- **DESIGN AND PROTOTYPING COSTS ARE INCREASING AT A GREATER RATE (TRIAL & ERROR APPROACH) !!**
- **INTUITION AND 'EXPERIENCE' ARE JUST NOT GOING TO CUT IT !!**

**NEED CAD TOOLS TO SIMULATE AND PREDICT  
SYSTEM PERFORMANCE BEFORE PHYSICAL  
PROTOTYPING IS DONE !!**



# Design Approach

Today, mixed technology “systems” are developed from the “bottom up” using many different components



Ad-hoc Design, Research  
Codes, Single User Tools



# Design Approach

Future mixed technology systems must be designed from the “top down” using a consistent set of requirements

SYSTEM



SUB-SYSTEM



COMPONENT

Methodology, Design Rules  
and Checks, Multi-User Tools

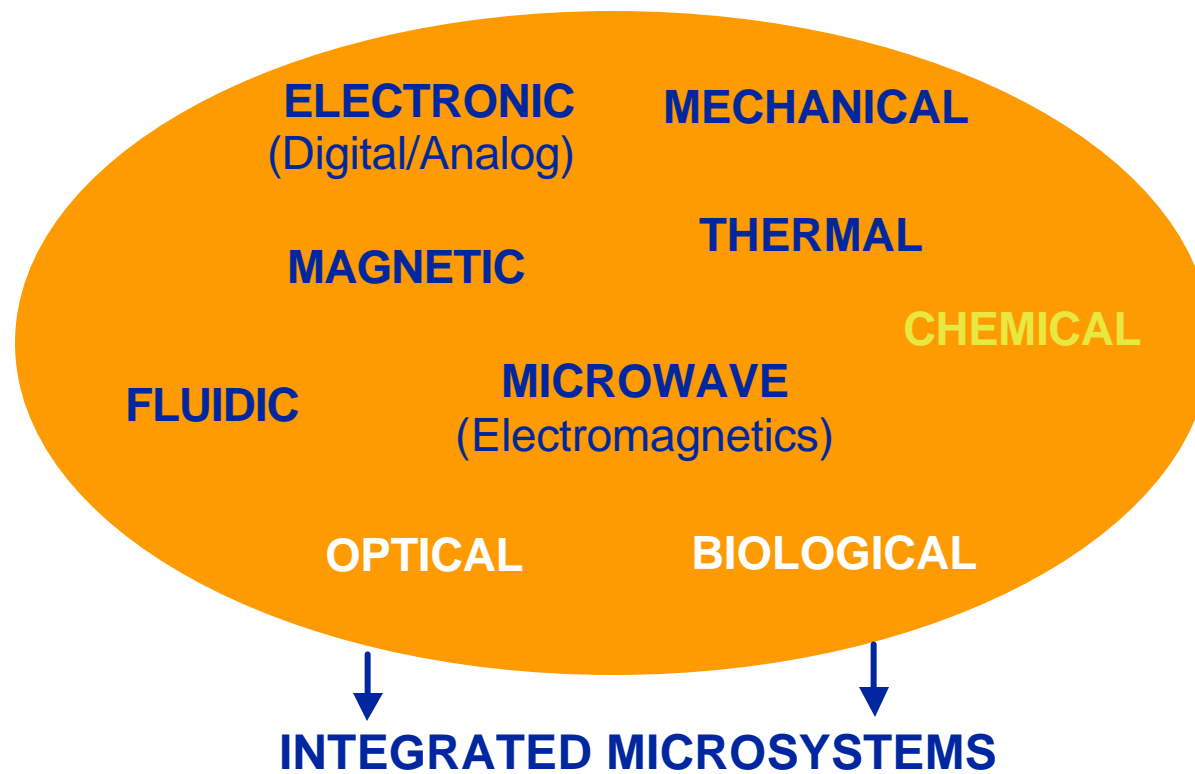
**Goal is to provide VLSI-like Design Tools for  
Integrated Mixed Technology Systems**



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# Integrated Microsystems

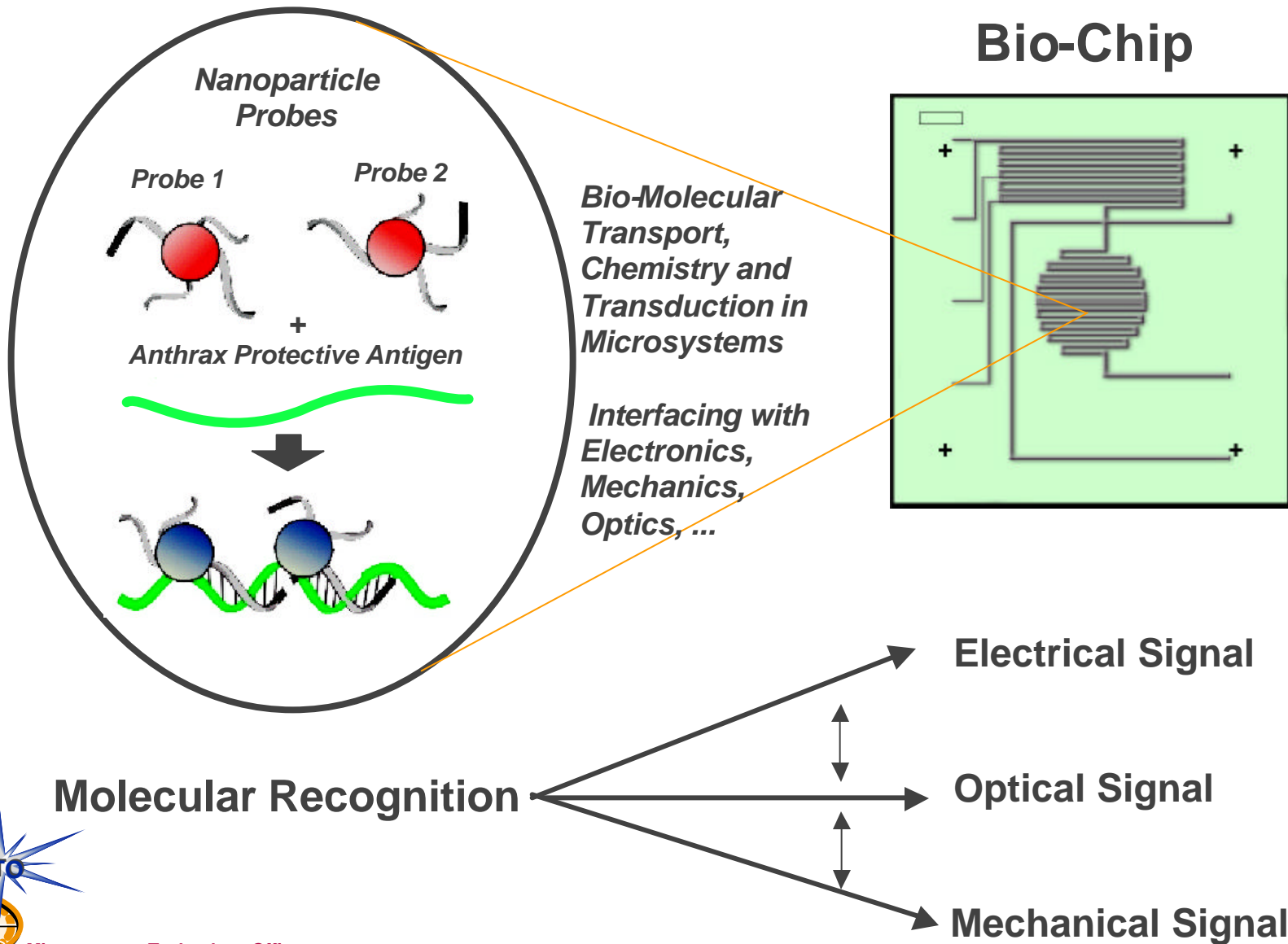
- Microsystem technology is much more complex due to interaction of mixed technologies - electronics, mechanics, optics, fluidics, chemistry, biology, ...
- But same analogy holds : Microsystem-EDA essential for growth of **Integrated System** technology !



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Adapted from David Nagel, Naval Research Laboratory

# Biological/Chemical Sensor Systems

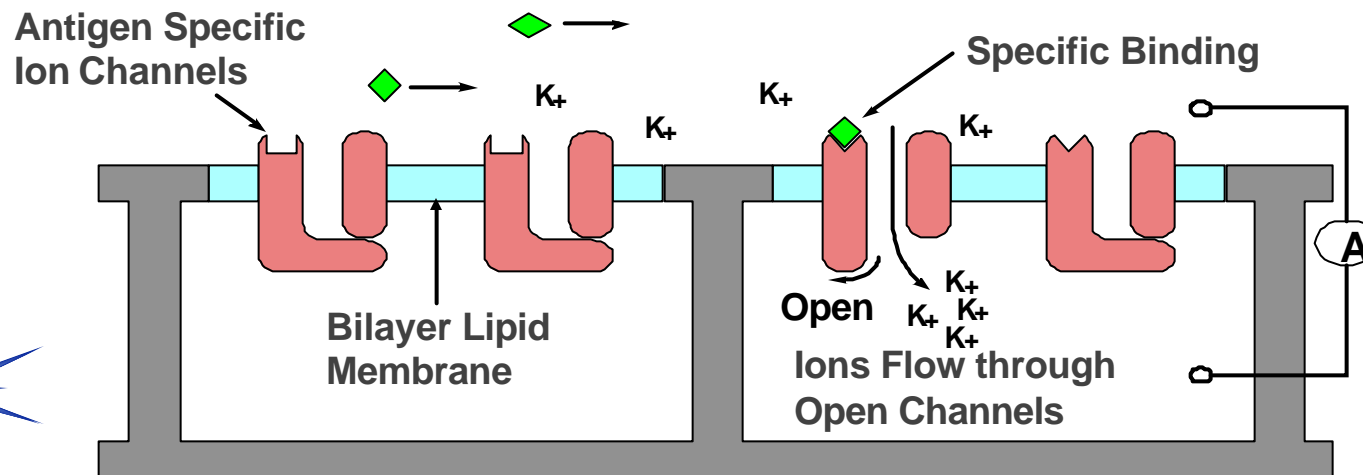


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- Development of models for bio-molecular interactions in microsystems

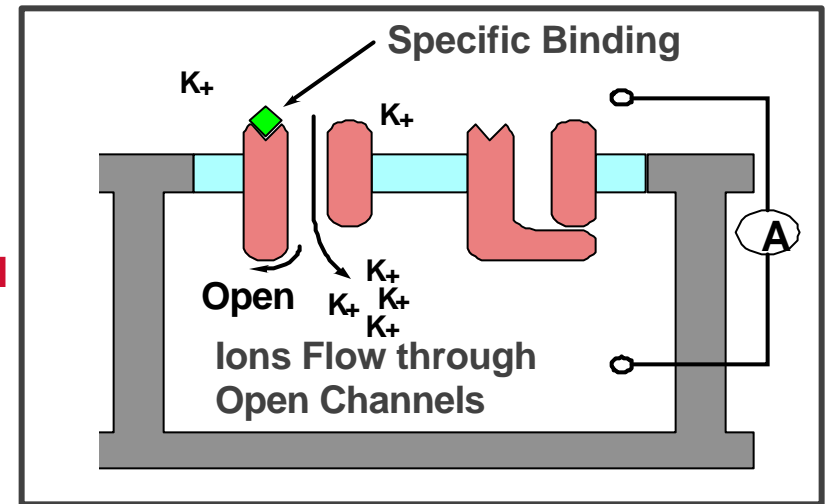
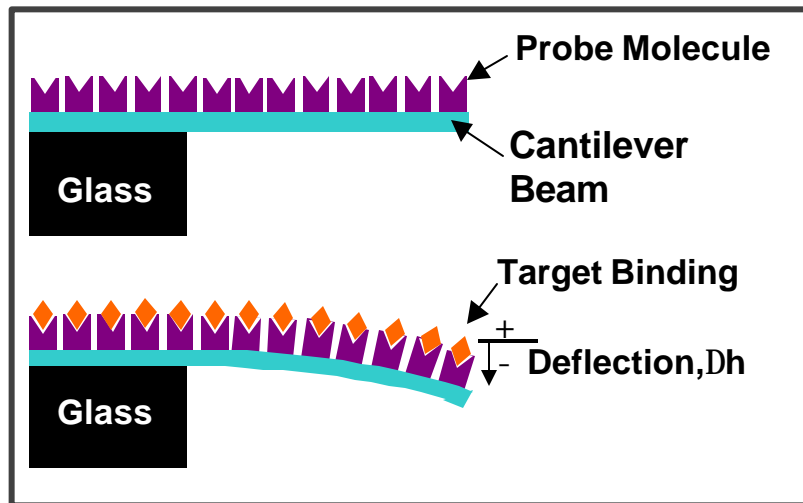
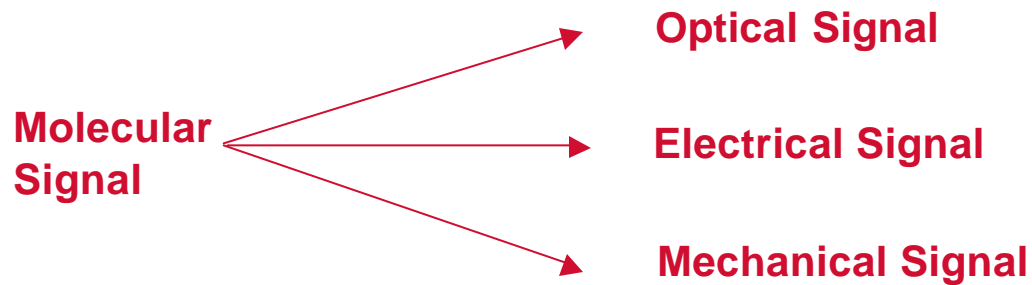
**Antigen**

**Anti bodies on Beads**



# Signal Transduction

## ◆ Development of models for the transduction process

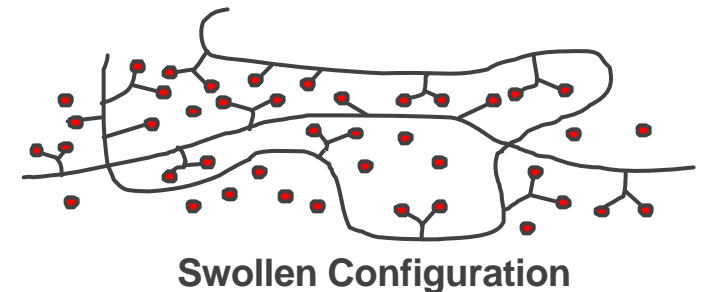
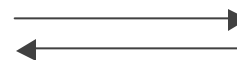
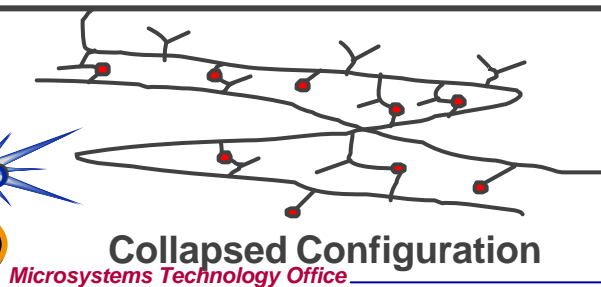


Solvent mixing



Initial shape

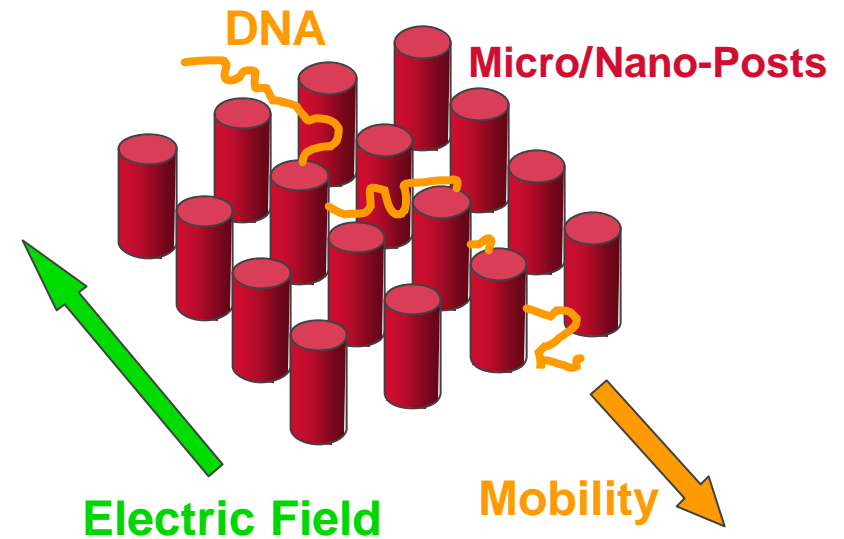
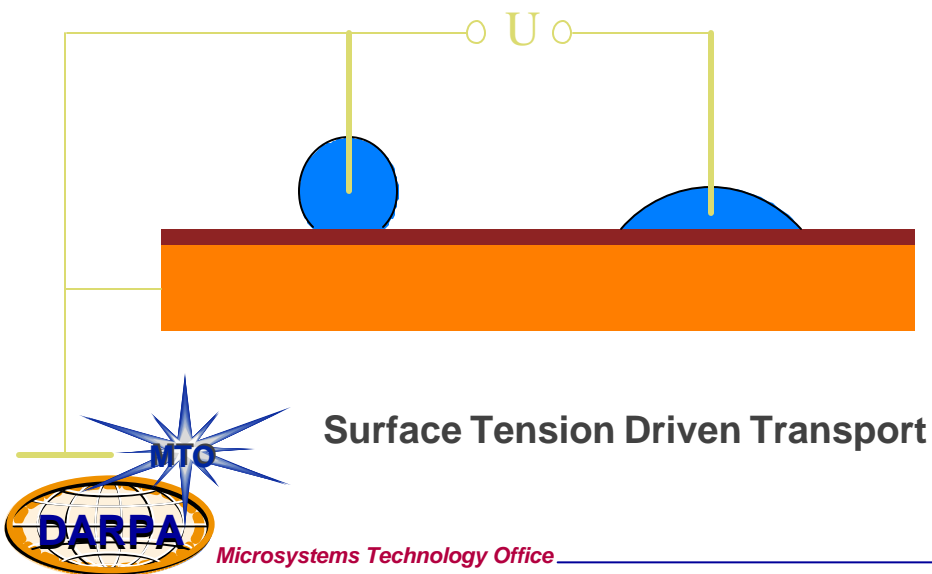
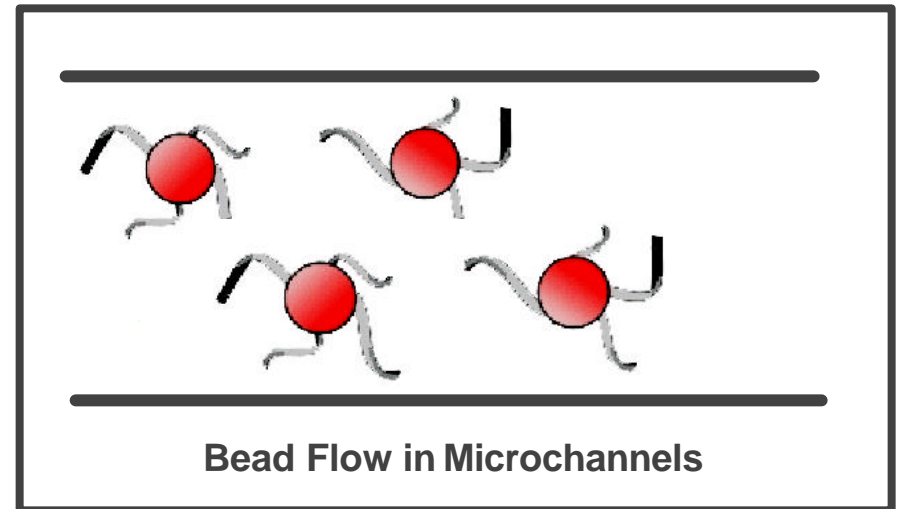
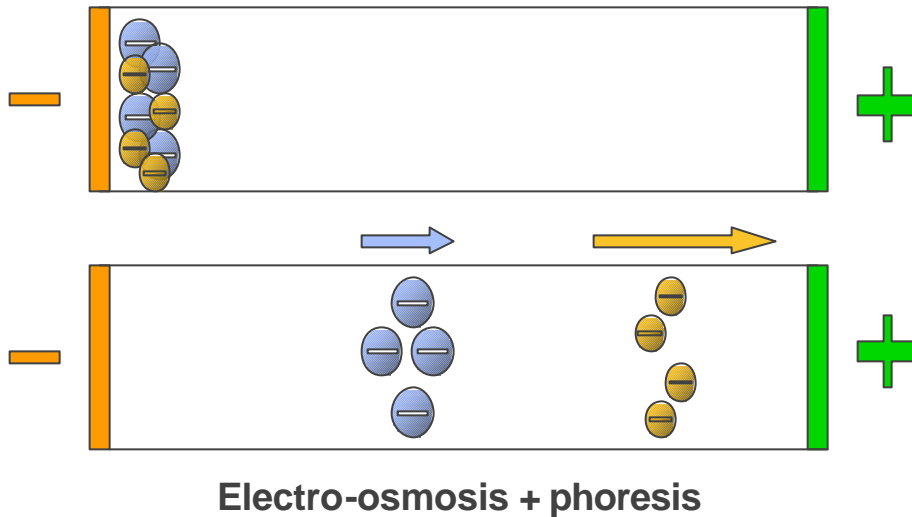
Final shape





# Microfluidics

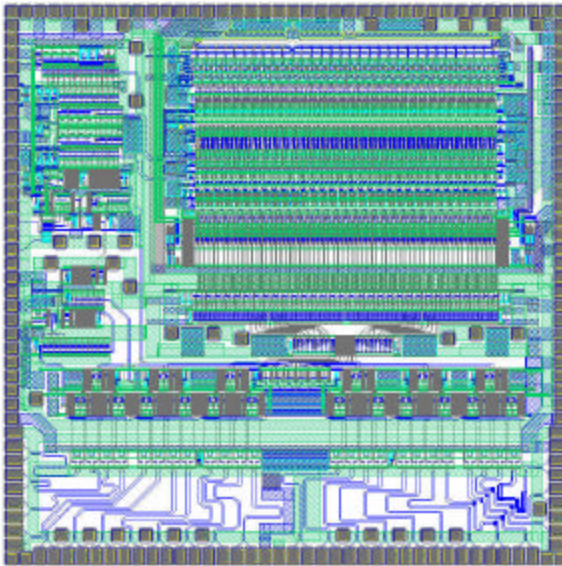
## ♦ Models for Bio-Molecular and Fluidic Transport



# Electronic and Photonic Systems

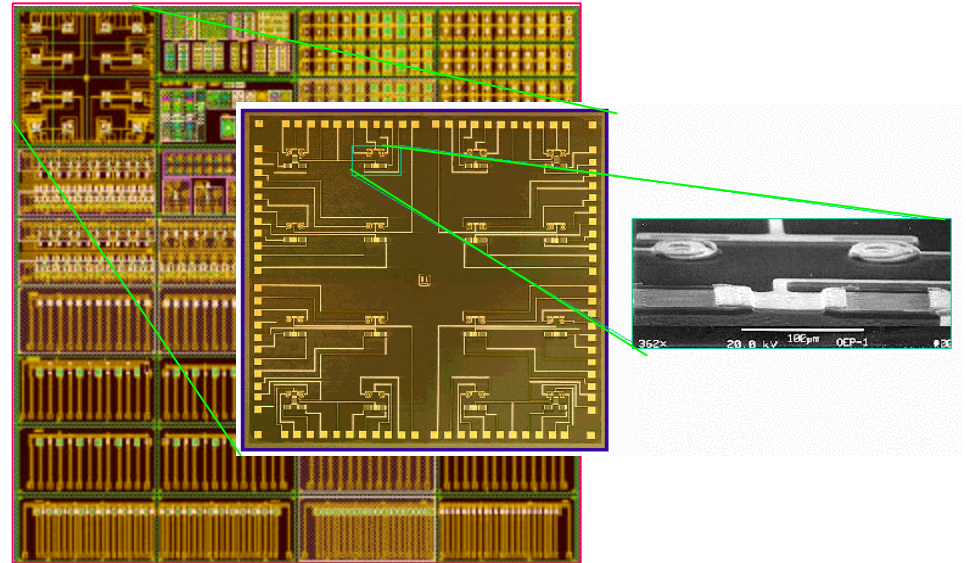
## Mixed Signal (Analog-Digital) Systems

Advanced Digital Receiver Chip  
(A-D and D-A Converters)



## Mixed Electronic/Photonic Systems

Integrated VCSEL-Detector Arrays



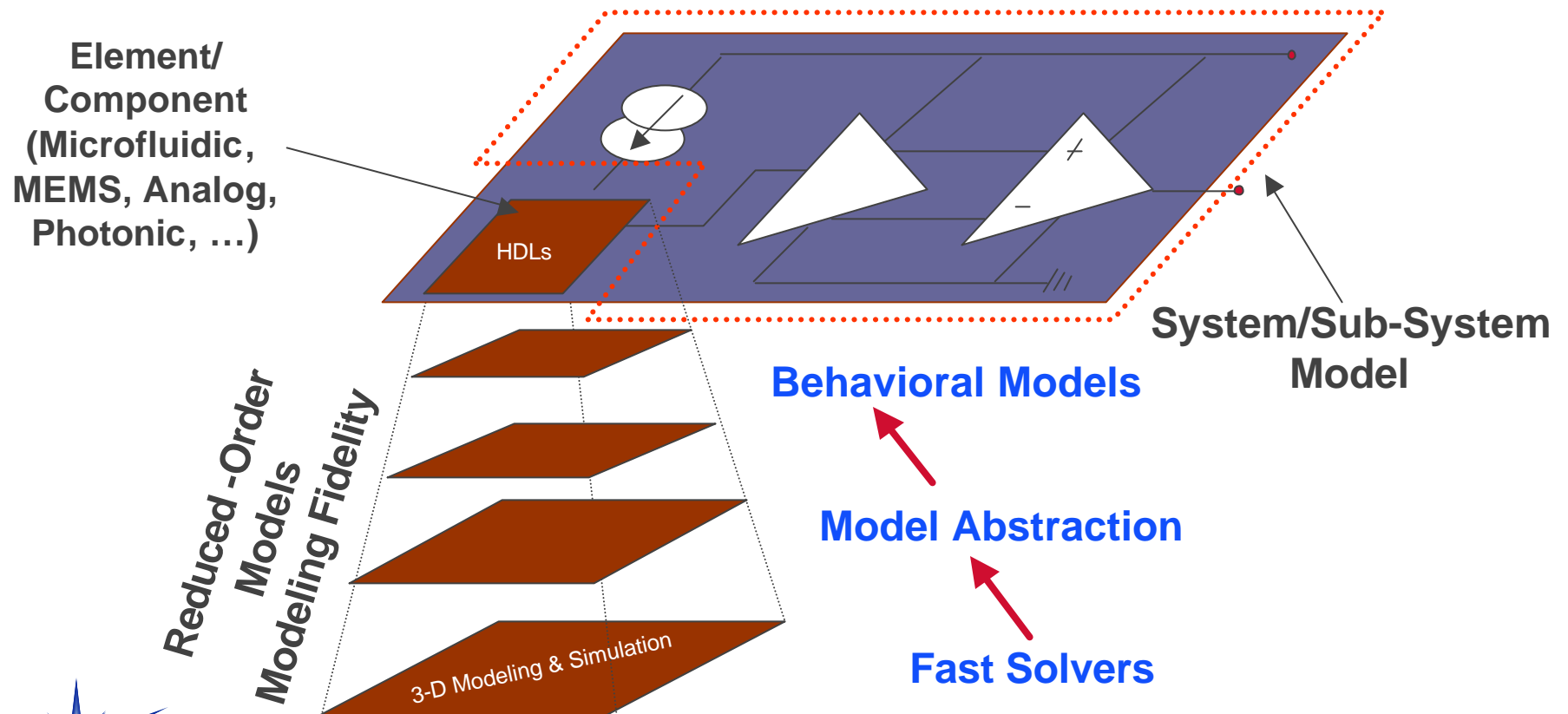
**Lack of Automated Design Methodologies ;  
More of an ad hoc approach**



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# Integrated System Analysis

- ◆ Development of reduced models and integrated system models for mixed technology microsystems

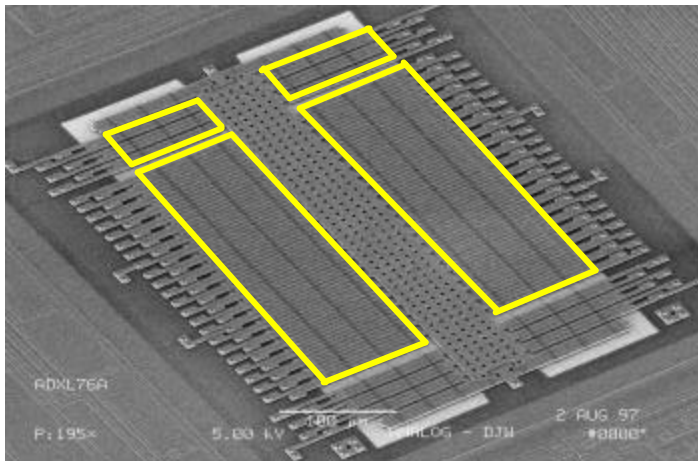


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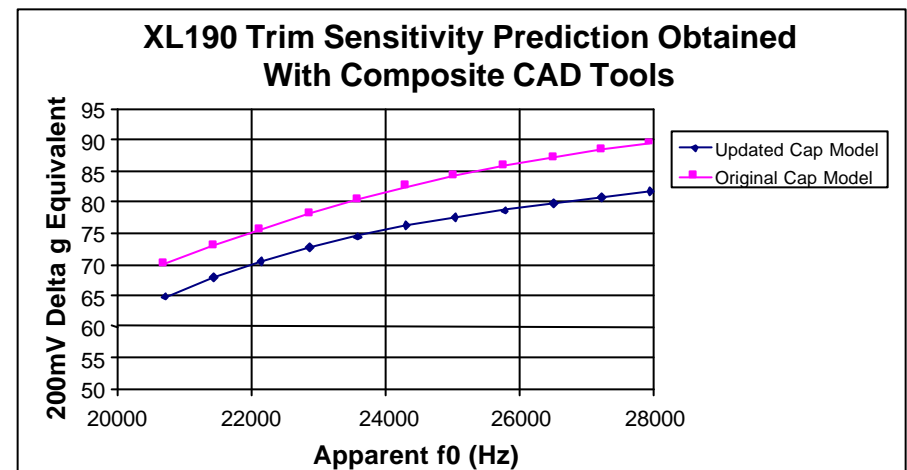
**Linear as well as Non-Linear Systems !**

# Demonstration of Mixed Technology Design – Example 1

- ◆ Reworking the (Analog Devices) 50g Sensor into a 190g device



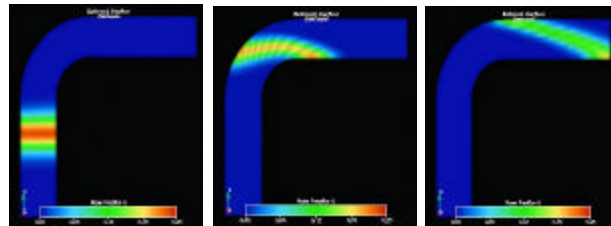
*Full 3D simulation improved trim yield by 20% because of better sensitivity prediction.*



- Accurate calculation of the trim factors for this particular device was only possible using the 3D electromechanical (Composite CAD) tools
- The trim factors are essential in order to trim the device accurately. Without the simulations, AD would not have a product



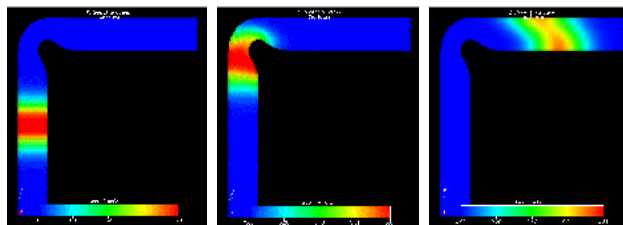
# Demonstration of Mixed Technology Design – Example 2



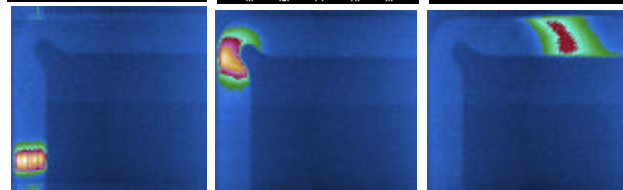
Simulation



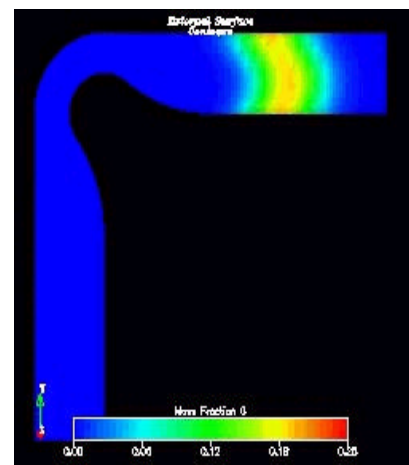
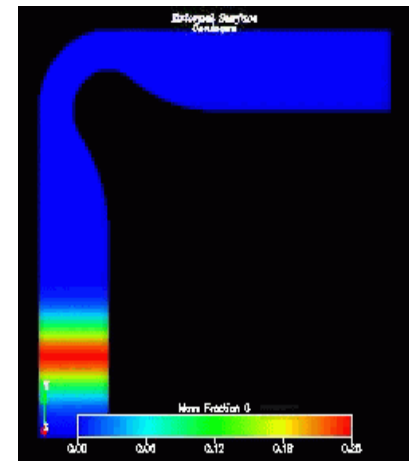
Experiment



Simulation



Experiment



*Stanford  
Microfluidics  
Laboratory*

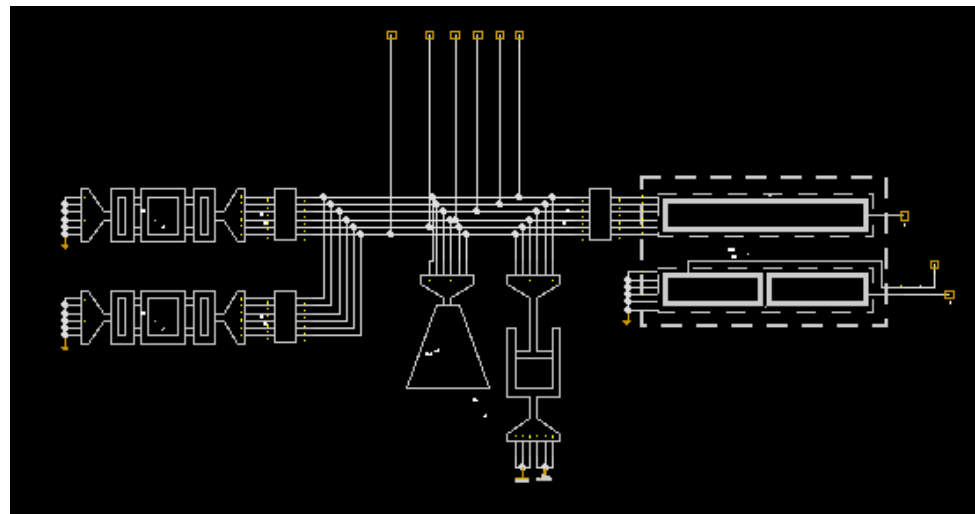
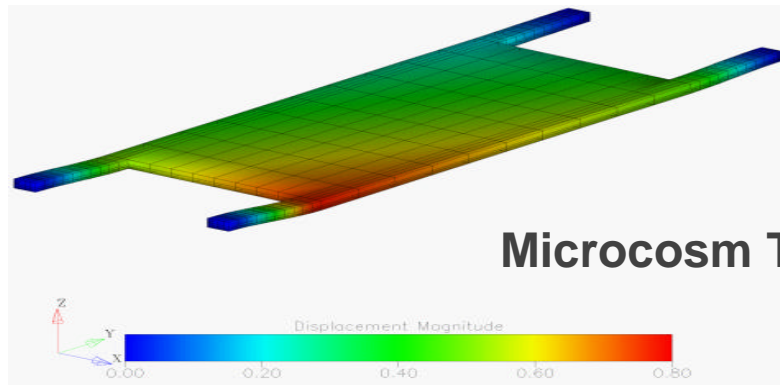
- Simulation enabled development of a new design that minimizes dispersion in a miniaturized electro-osmosis process !!



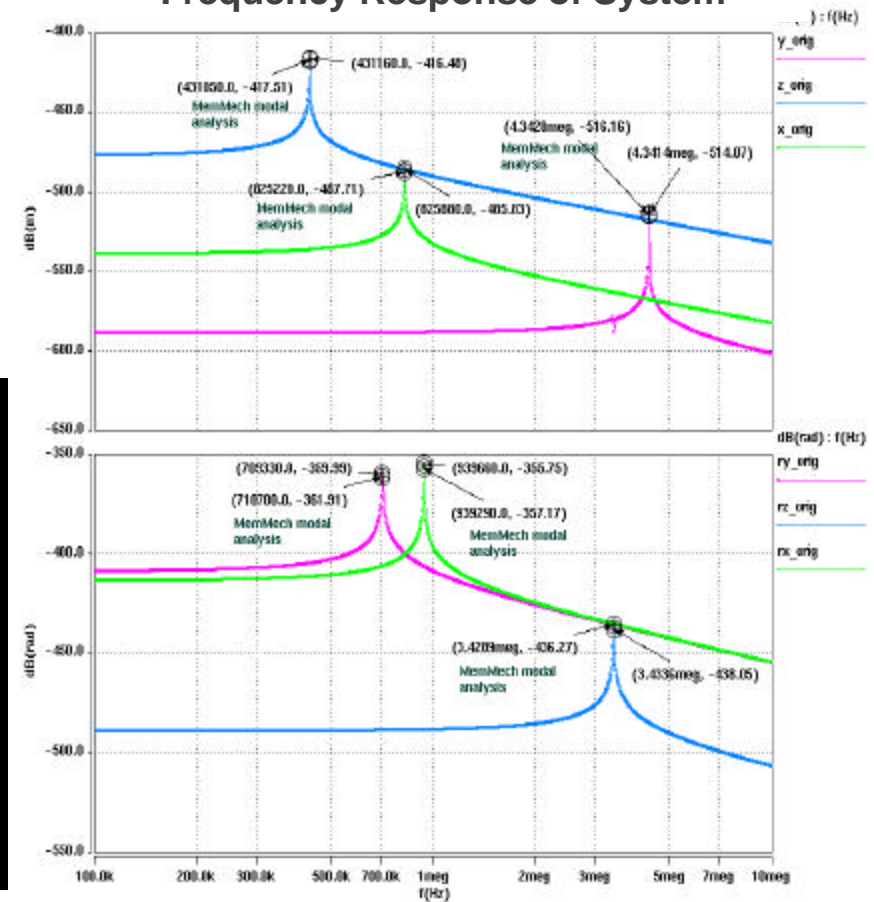
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# Demonstration of Mixed Technology Design – Example 3



Frequency Response of System



- Model reduction enabled orders of magnitude reduction in simulation cost without sacrificing model accuracy !

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# Focus Areas

- ◆ Quantitative models (scaling relationships and phenomenological models) for microfluidic devices, MEMS, photonic components, etc.
- ◆ Model abstraction/reduction and integration at the microsystem scale - **Integrated System Analysis**

**Capability to design microsystems with a high level of multi-disciplinary integration – Enabling technology for exponential growth !!**



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